

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	14.01.10	Job No.:	ADR Yes/No:	Y	ADR Date:	13.12.10	ECN #:	14- 506
Product No.:	D412-761		Created By:	DB	Approved By:	WJ		
Product Name:	FULL VERTICAL REFERENCE DOOR KITS		Checked By:	BP				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS	
Production Manager / Coord.	Y	LL/MF		QC Coordinator	Y	ED	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD/JLM		Customer Technical Support	Y	MB/HS	
Production Engineering Coord.	N	DL		Marketing	Y	HM	
Customer Order Processing	N	RM/CA		Sales Support Manager	Y	NM	

Reason for Change: TO RELEASE D412-761-053 INSTRUMENT PANEL KIT

Documents Affected:
D5023 Rev A, D5024 Rev A, D5025 Rev A, D5026 Rev A, D5042 Rev A, MDL-D412-761 Rev O, DSI 9681 Rev A, D412-761-5 Rev A, D3707 Rev D, D3790 Rev D

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DB		14.01.09
6	Update Product Compatability Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

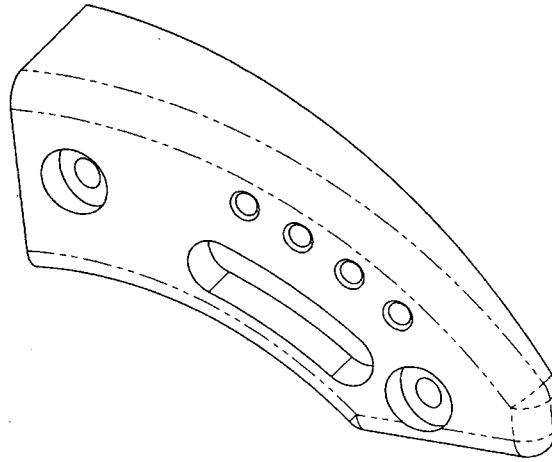
#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		14.01.20
11	Update Product Specification Files	Y	KJ		14.01.20
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.01.20
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		14.01.20
17	Update / Verify ARC Database	Y	KJ		14.01.20
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D412-761-053@CHG001	14.01.20
19	Create / Update PPP's	Y	KJ		14.01.20
20	Red Decals required?	Y	KJ		14.01.20
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		14.01.20
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		14.01.20
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

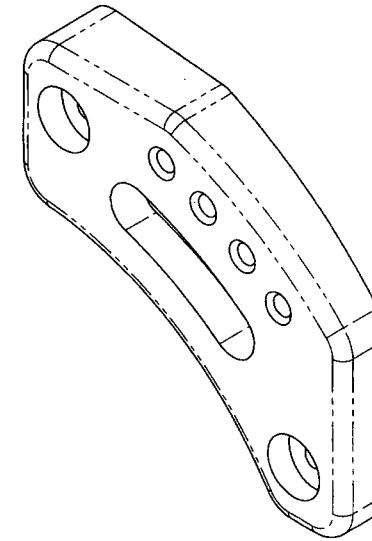
Parts pulled from
queue cabinet - inspected
to Rev. A
DAS
27
9-89
14/1/32

ECN Verified & Complete: _____

Date: _____



D3790-1 INDEXING BLOCK



D3790-3 INDEXING BLOCK (DART DOOR) △

2014-01-23

NOTES:
1) MATERIAL: BLACK ACETRON GP ACETAL
(REF DART SPEC M-DELRIN-B)

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: SCRIBE WITH DART P/N "D3790-X" AND B/N PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT -1: 0.39 lbs
-3: 0.26 lbs

D	-3 COMPLETELY REDESIGNED DUE TO DESIGN ERROR.	AJS	13.01.25
C	ADDED -3 FOR D412-814 DOOR. Ø0.213 WAS Ø0.209 (ZN D5-2). REASON: PART 2-1880/IR12-4.	MB	12.12.06
B	UPDATED NOTE 1 (ZN A8-1); Ø0.209 WAS Ø0.250 AND 4 PL WAS 5 PL (ZN D5-2); 19° WAS 25° (ZN C7-2). REASON: REDESIGNED TO ELIMINATE POSSIBLE INTERFERENCE BETWEEN D3705-041 AND D3676-1 AT INSTALLATION	MB	08.06.26
A	NEW ISSUE	MB	08.05.13
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		REV. D	
MFG. APPR.		D3790	
APPROVED		SHEET 1 OF 3	
DE APPR.		TITLE	
DATE	INDEXING BLOCK		SCALE
	13.01.25		NTS

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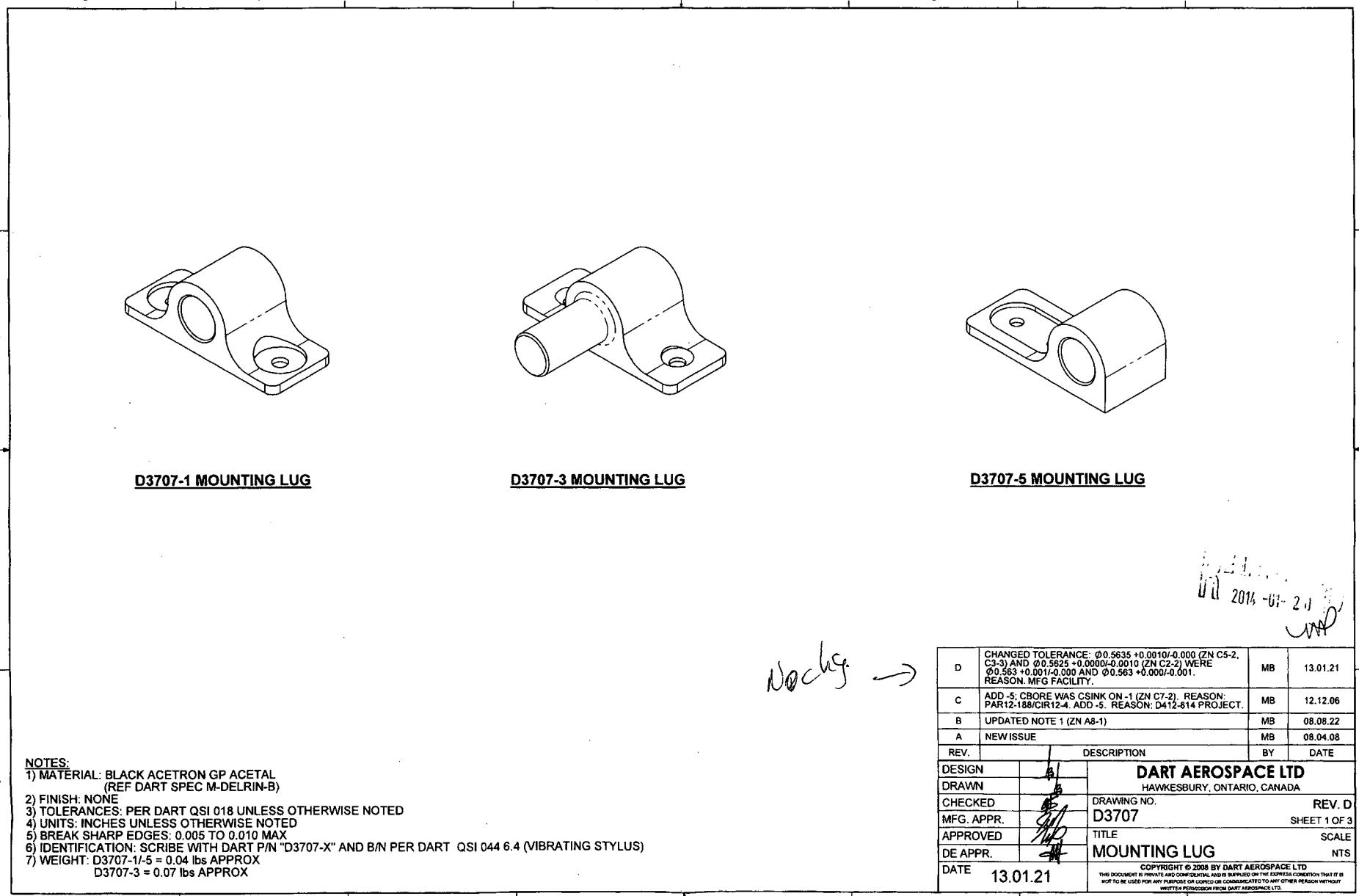
List Lots

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Criteria : Item ID: D3790-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D3790-1 Indexing Block	Main Warehouse ST063	105301	11/29/13	5.0000	QC21		
			Total:	5.0000			



List Lots

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Criteria : Item ID: 'D3707-1', 'D3707-3', 'D3707-5' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D3707-1 Mounting Lug	Main Warehouse ST061	103447	12/17/13	6.0000	QC21		
				Total:	6.0000		
D3707-3 Mounting Lug	Main Warehouse ST061	104487	12/30/13	7.0000	QC21		
	Main Warehouse ST061	110400	12/30/13	6.0000	QC21		
				Total:	13.0000		
D3707-5 Mounting Lug	Main Warehouse ST061	95981	12/17/13	9.0000	QC21		
				Total:	9.0000		